



LubriOne™ ATH-XC-361E

Acetal (POM) Homopolymer

Key Characteristics

Product Description

LubriOne™ Lubricated and Wear-Resistant Compounds have been specifically formulated to be self-lubricating materials, offering low coefficient of friction and improved wear resistance properties. LubriOne compounds have been demonstrated to reduce friction, noise, vibration, heat buildup and improve product durability.

General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Homopolymer • Low Friction	• Lubricated • Wear Resistant	
Uses	• Appliance Components • Automotive Applications • Bearings • Business Equipment	• Consumer Applications • Conveyor Parts • Gears • Industrial Applications	• Printer Parts • Pulleys • Rollers
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.50	1.50	ASTM D792
Molding Shrinkage - Flow	0.020 to 0.023 in/in	2.0 to 2.3 %	ASTM D955
Water Absorption (24 hr, 0.125 in (3.18 mm))	0.020 %	0.020 %	ASTM D570
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus ²	350000 psi	2410 MPa	ASTM D638
Tensile Strength ² (Yield)	7300 psi	50.3 MPa	ASTM D638
Tensile Elongation ² (Break)	10 to 12 %	10 to 12 %	ASTM D638
Flexural Modulus	340000 psi	2340 MPa	ASTM D790
Flexural Strength	11800 psi	81.4 MPa	ASTM D790
Coefficient of Friction			ASTM D1894
vs. Steel - Dynamic	0.25	0.25	
vs. Steel - Static	0.14	0.14	
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact			ASTM D256A
73°F (23°C), 0.125 in (3.18 mm), Injection Molded	0.90 ft·lb/in	48 J/m	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed, 0.250 in (6.35 mm)	255 °F	124 °C	
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed, 0.250 in (6.35 mm)	240 °F	116 °C	

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Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	380 to 420 °F	193 to 216 °C

Notes

¹ Typical values are not to be construed as specifications.

² Type I, 0.20 in/min (5.1 mm/min)

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